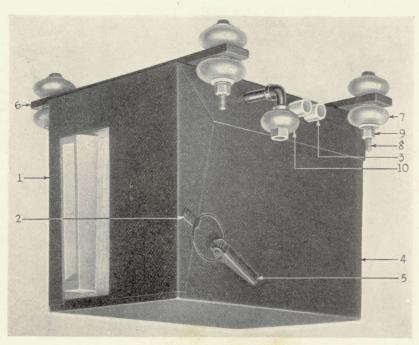
April, 1929



\*GEF-978A

### PARTS OF TYPE DB-981 LINE BREAKERS FORMS A1, A2, A3, A4, A5, A6, A7, AND A8

Ref.	Cat.	Line Breaker	No. Re-	
No.	No.	Form	quired	Description
1	221422	All Forms	1	BOX with dust guards, hinge brackets and catch for cover
	196972	"	2	Hinge bracket with hinge pin
2	1406321		2	Catch for cover



#### TYPE DB-981 FORM A LINE BREAKER

	221423	All Forms	81	Rivet fastening hinge bracket or catch to box (\frac{3}{16} in. by \frac{1}{4} in. r.h., iron).
3	136107	"	4	Soft rubber bushing for cable hole
4	221424	44	1	Cover with hinge straps and latch
	221425	"	2	Hinge strap
5	205149	"	2	Latch for cover
	173003	"	4	Rivet fastening hinge strap to cover $(\frac{3}{16}$ in. by $\frac{3}{8}$ in. r.h., iron)
	221423	"	4	Rivet fastening latch to cover $(\frac{3}{16}$ in. by $\frac{1}{4}$ in. r.h., iron)
6	221426	"	2	Support for box
	221427	"	2	Spacing block between contactor and box
	149858	u	1	Bolt fastening support, spacing block and relay to box (3% in16, 23% in. hex. h. sherardized)
	1480533	"	3	Bolt fastening support and spacing block to box (3/8 in16, 23/8 in. hex. h. sherardized)

Note.—Data subject to change without notice. \*Supersedes GEF-978.

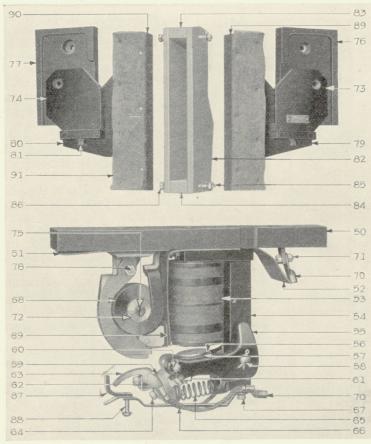
# GEF-978A Parts of Type DB-981 Line Breakers

Ref.	Cat.	Line Breaker Form		Description
No.	No. 141259	All Forms	4	Washer for No. 149858 or 1480533 (13/32 in. by 3/4 in. by 0.0625 in., sherardized)
				ardized)  Nut for No. 149858 or 1480533 (% in16, hex. st'd, sherardized)
	1480735	"	4	$\frac{1}{2}$ 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
	154197	"	4	Denselsin bolt insulator complete, for ½ in. supporting bolt
	1803472G2	"	4	Total stion weeker top or bottom
	1435581	"	8	Insulation washer middle
	1435582	"	4	Inculation sleeve for bolt
	1803472P7	"	8	Description in author
7	450869	44	4	Connecting bolt (16 in -13 4½ in, sq. h, st'd, sherardized)
8	1542074	"	4	No. 1542074 (16 in $-13$ hex. st'd, sherardized)
9	1480738	"	4	No. 11 and weather for No. 1480738 (12 1n. DV 12 1n. Dy 78 1n. thick)
10	16131 258812	"	1	Insulated coupling for air pipe
10	200014			
			TYPI	E DB-291, FORM K7 CONTACTOR
	224755	All Forms	1	TYPE DB 291, FORM K7 CONTACTOR, complete, with support, blowout coil and arc chute
				Following are the parts:
50	201305	cc .	1	Supporting block for contactor.
51		"	1	Insulation shield between supporting block and blowout coil support
01	174888	u	1	Screw fastening insulation shield to supporting block (No. 8, 3/4 in. r.h., sherardized)
				the street blowout and operating colls
52	165359	u	1	OPERATING COIL with connection blocks (Spec. F-323352 stamped
53	201310	"	1	on coil)
		"	0	1 for expending coil
	411512	"	2	Screw fastening copper terminal to operating coil (14-24, % III. 1.II.,
	105331		2	1 diend)
	inun	"	2	$C_{\text{min}}$ last wester for No. 105331 ( $\frac{17}{24}$ in. by $\frac{64}{64}$ in. by $\frac{64}{64}$ in. thick)
	154194	44	1	ACADEM ED AME with hishing and Washers
54	201311	46	1	Durching for magnet frame (0.690 in. outside diam., 132 in. long,
	165363			1 1 1
	165364	44	2	We shar for magnet frame used with bushing No. 165303 (64 III. by
	100001			13/:- br. 0.050 in countersunk hole, Drass)
	201312		2	Bolt fastening magnet frame to supporting block (3% in16, 1½ in.
				hex. h. slot., sherardized)sherardized)
	1408643	"	2	Washer for No. 201312 $(\frac{13}{32}$ in. by 1 in. by 0.0625 in., sherardized)
	154197	"	2	Washer for No. 201012 ( $\frac{32}{32}$ in. by $\frac{32}{32}$ in. by $\frac{3}{32}$ in. by $\frac{3}{32}$ in. thick)  Magnet pole, sherardized)
	165365	u	1	Magnet pole, sherardized) Set screw for magnet pole $(\frac{5}{16}$ in18, $\frac{7}{8}$ in. sq. h. sherardized)
	216681	u	1	Set screw for magnet pole $(\frac{1}{16} \text{ in.} - 18, \frac{3}{16} \text{ in.} \text{ thick}, \frac{19}{32} \text{ in. across flats, hex.}$ Lock nut for No. 216681 $(\frac{5}{16} \text{ in.} - 18, \frac{3}{16} \text{ in. thick}, \frac{19}{32} \text{ in. across flats, hex.}$
	151481	"	1	the both sides sherardized)
	154196	"	1	Spring lock washer for No. 151481 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
!	55 165367	"	1	A DATA TITLE with bushings magnet alsk. Spring retainer and stop
	165368	"	2	Long split bushing for armature (9/16 in. outside diam., 15/16 in. long,
				phosphor bronze)
	1463669	"	2	phosphor bronze)
	×0 10×070	"	1	Magnet digly for armature
	56 165370	"	1	Dhombor bronze disk between magnet disk and armature
	57 165371	"	1	$\frac{1}{1}$
	58 165372	46	2	Coring actter for No. 165372 (1/8 in. by 3/4 in., sherardized)
	133468 59 1478640	"	1	ODER ATING ARM with bushing
	59 1478640 1464810		1	Pushing for operating arm
	60 165374	"	1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

### Parts of Type DB-981 Line Breakers GEF-978A

#### TYPE DB-291, FORM K7 CONTACTOR

Ref. No.	Cat.	Line Breaker Form	No. Required	Description
	110774	All Forms	2	Spring cotter for No. 165374 ( $\frac{3}{32}$ in. by $\frac{5}{8}$ in., sherardized)
61	165375	"	1	Stop plate for operating arm, sherardized)
	17376	"	2	Cap screw fastening stop plate to armature ( $\frac{5}{16}$ in18, $\frac{3}{4}$ in. hex. h. slot., sherardized)
	154196	"	2	Spring lock washer for No. 17376 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
62	230929	"	. 1	CONTACT ARM with contact tip
63	1467860	44	1	Contact tip for contact arm
	151313	44	1	Cap screw fastening contact tip to contact arm $(\frac{5}{16}$ in18, $1\frac{1}{8}$ in.
				hex. h. slot., sherardized)
	154196	"	1	Spring lock washer for No. 151313 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick).



TYPE DB-291 FORM K7 CONTACTOR

64	143997	All Forms	1	Cap screw fastening pigtail shunt and contact arm to operating arm
				$(\frac{3}{8} \text{ in.} -16, 1\frac{1}{4} \text{ in. hex. h. slot., sherardized})$
	154197	"	1	Spring lock washer for No. 143997 $(\frac{13}{32}$ in. by $\frac{25}{32}$ in. by $\frac{3}{32}$ in. thick)
	410778	"	1	Washer for No. 143997 ( $\frac{13}{32}$ in. by 1 in. by 0.075 in. brass)
65	165378	"	1	Compression spring
	498980	"	1	Spring seat $(\frac{17}{64}$ in. by $1\frac{1}{8}$ in. by $\frac{1}{8}$ in. thick, fiber)
	498981	"	1	Spring retainer $(\frac{17}{64}$ in. by $\frac{11}{16}$ in. by $\frac{3}{16}$ in. thick, fiber)
	126913	. "	1	Screw fastening No. 498980 and No. 498981 to operating arm (14-24,
				7/8 in. r.h., sherardized)
	154194	"	1	Spring lock washer for No. 126913 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in. thick)
	143974	"	1	Washer for No. 126913 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in., sherardized)

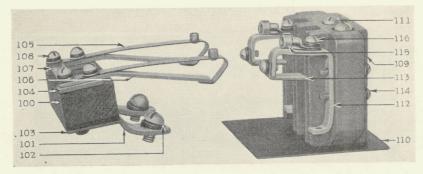
#### GEF-978A Parts of Type DB-981 Line Breakers

#### TYPE DB-291 FORM K7 CONTACTOR

Ref.	Cat.	Line Breaker	No De-	
No.	No.	Form	quired	Description
66	165381	All Forms	1	Pigtail shunt
67	17366	"	1	Cap screw fastening pigtail shunt to magnet frame ( $\frac{5}{16}$ in18, $\frac{7}{8}$ in. hex. h. slot., sherardized)
	154196	- "	1	Spring lock washer for No. 17366 $(\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
68	257105	"	1	BLOWOUT COIL with connection strip and support with contact tip
				and dowel pins
	1467860	44	1	Contact tip for blowout coil
	17376	"	1	Cap screw fastening contact tip to support (5 in18, 3/4 in. hex. h.
		.,		slot., sherardized)
	154196	и	1	Spring lock washer for No. 17376 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
	151848		2	Cap screw fastening blowout coil support to supporting block (3% in16, 1½ in. hex. h. slot., sherardized)
	154197	"	2	Spring lock washer for No. 151848 $(\frac{13}{32}$ in. by $\frac{25}{32}$ in. by $\frac{3}{32}$ in. thick)
	1408643	- "	2	Washer for No. 151848 $(\frac{13}{32}$ in. by 1 in. by 0.0625 in., sherardized)
	126871	"	1	Cap screw fastening blowout coil copper connection strip to supporting
				block (14–24, 34 in. hex. h. slot., sherardized)
	154194	"	1	Spring lock washer for No. 126871 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in. thick)
	143974	"	1	Washer for No. 126871 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in., sherardized)
69	1404938	"	1	Insulation shield between blowout coil support and operating coil
	201313	. "	2	Punched copper tube cable terminal for magnet frame or blowout coil
=0	201011	46	0	connection strip $(2\frac{5}{8} \text{ in. long}, \frac{11}{32} \text{ in. bolt hole})$
70	201314		2	Punched copper tube cable terminal for magnet frame or blowout coil
P7 1	17900	66	1	connection strip $(2\frac{1}{8} \text{ in. long}, \frac{11}{32} \text{ in. bolt hole})$
71	17366		1	Cap screw fastening Nos. 201313, 201314 to blowout coil connection strip (\frac{5}{16}\) in18, \frac{7}{8}\) in. hex. h. slot., sherardized)
	1480733	66	1	Nut for No. 17366 ( $\frac{1}{16}$ in18, hex. st'd, sherardized)
	154196	"	1	Spring lock washer for No. 1480733 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
72	201318	44	1	Insulated blowout coil core
73	201319	"	1	Pole piece with feeder block, right hand
74	201320	"	1	Pole piece with feeder block, left hand
75	17380	К	2	Screw fastening pole piece to blowout coil core (\frac{5}{16} in18, \frac{5}{8} in. f.h., sherardized)
76	201321	. "	1	Insulation side plate for blowout coil, right-hand
77	201322	44	1	Insulation side plate for blowout coil, left-hand
	176330	"	4	Screw fastening side plate to pole piece (10-30, 3/4 in. r. h., brass)
	154191	"	4	Spring lock washer for No. 176330 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
	201323	44	4 .	Washer for No. 176330 ( $\frac{13}{64}$ in. by $\frac{13}{32}$ in. by 0.030 in., brass)
78	2420438	"	1	Cap screw for insulation side plates ( $\frac{5}{16}$ in18, $2\frac{3}{4}$ in. hex. h. slot., brass)
	498560	"	2	Washer for No. 2420438 ( $\frac{21}{64}$ in. by $\frac{5}{8}$ in. by 0.0625 in., sherardized)
	1480733	"	1	Nut for No. 2420438 (5/16 in18, hex. st'd, sherardized)
	154196	"	1	Spring lock washer for No. 1480733 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
79	201332	"	1	Field piece, right-hand, with feeder block
80	201333	"	1	Field piece, left-hand, with feeder block.
81	112303	ű	2	Cap screw fastening pole piece and field piece feeder blocks together ( $\frac{5}{16}$ in18, 1 in. hex. h. slot., sherardized)
	154196	"	2	Spring lock washer for No. 112303 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
	201334	"	1	ARC CHUTE, consists of side plates with upper and lower spacing
			1 1 1 1 1	blocks
82	201335	"	2	Side plate
83	201336	"	1	Spacing block, upper, for arc chute sides.
84	201337	"	1	Spacing block, lower, for arc chute sides
85	141220		3	Cap screw for side plates and spacing blocks (14-24, 21/4 in. hex. hd. slot., sherardized)
86	278560	ű	2	Cap screw for side plates, spacing blocks and arc chute supports (14–24, 3 ¼ in. hex. h. slot., sherardized)
	143974	"	10	Washer for No. 141220 or 278560 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in.,
				sherardized)

#### TYPE DB-291 FORM K7 CONTACTOR

Ref.	Cat.	Line Breaker	No. Re-	
No.	No.	Form	quired	Description
	150479	All Forms	5	Nut for No. 141220 or 278560 (14-24, hex. st'd, sherardized)
	154194	46	5	Spring lock washer for No. 150479 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in. thick)
87	13D331	"	1	Arcing horn with connection strip
88	144977	"	1	Screw fastening arcing horn to arc chute (14-24, 11/4 in. r.h., sher-
				ardized)
	143974	"	1	Washer for No. 144977 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in., sherardized)
	154194	""	1	Spring lock washer for No. 144977 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in. thick)
89	201338	"	1	Support, right-hand, for arc chute
90	201339	"	1	Support, left-hand, for arc chute
91	201340	"	2	Felt dust guard with tacks, for arc chute
	127349	"	4	Screw fastening support to field piece (No. 10, 1 in. f.h., sherardized)



TYPE FI-102, FORM A4 INTERLOCK

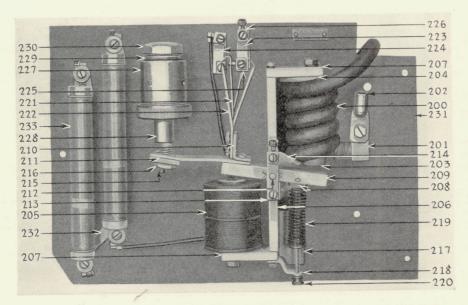
	221429	All Forms	1	TYPE FI-102, FORM A4 INTERLOCK, complete
				Following are the parts:
100	1466941	"	1	Finger block
101	1403462	46	1	Support for finger block
102	143510	и	2	Screw fastening finger block support to contactor ( $\frac{5}{16}$ in18, $\frac{5}{8}$ in. r.h., sherardized)
	154196	"	2	Spring lock washer for No. 143510 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
103	165421	44	1	Insulation shield between finger block and support
104	165418	"	1	Finger base
	167648	и	2	Screw fastening finger base to finger block (10-30, 3/4 in. r.h., sherardized)
105	201343		2	Contact finger with tip
106	1442537	- 46	2	Stop for contact finger
107	1452051	"	1	Connection strip for contact finger
108	175561	66	4	Screw fastening contact finger to base (10-30, ½ in. r.h., sherardized).
	155830	"	4	Washer for No. 175561 ( $\frac{3}{16}$ in. by $\frac{3}{8}$ in. by 0.034 in., sherardized)
	154191	"	4	Spring lock washer for No. 175561 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
109	1430969	"	1	Contact block
110	1401323	"	1	Insulation shield between contact block and contactor
111	154327	"	2	Screw fastening contact block to contactor (14–24, 3 in. r. h., sherardized)
	143974	"	2	Washer for No. 154327 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in., sherardized)
	154194	и	2	Spring lock washer for No. 154327 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in.)
112	209987	"	2	Contact support
113	462387	46	2	Contact plate for contact support
114	220659	a	4	Screw fastening contact support to contact block (10–30, 1½ in. r.h., sherardized)
	155830	"	4	Washer for No. 220659 ( $\frac{3}{16}$ in. by $\frac{3}{8}$ in. by 0.034 in., sherardized)
	154191	и	4	Spring lock washer for No. 220659 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)

#### TYPE FI-102 FORM A4 INTERLOCK

Ref.	Cat.	Line Breaker Form	No. Required	Description
115	417591	All Forms	2	Copper terminal for contact support
116	170576	u	4	Screw fastening contact plate or copper terminal to support (10-30, ¼ in. r. h., sherardized)
	154191	"	4	Spring lock washer for No. 170576 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
	1401991	"	1	Supporting plate between interlock and contactor
	148921	"	2	Screw fastening No. 1401991 to contactor (14-24, ½ in. f.h., sher-
				ardized)
		TVD	F DR-69	35, FORMS D1, D2, D3 AND D4 RELAYS
	257132	A1, A5	1	TYPE DB-685, FORM D1 RELAY, without base
	257133	A2, A6	1	TYPE DB-685, FORM D2 RELAY, without base
	270290	A3, A7	1	TYPE DB-685, FORM D3 RELAY, without base
	270291	A4, A8	1	TYPE DB-685, FORM D4 RELAY, without base
				Following are the parts:
200	209171	A1, A5	1	SERIES OVERLOAD COIL with terminal and connection block
200	209172	A2, A6	1	SERIES OVERLOAD COIL with terminal and connection block
200	230931	A3, A7	1	SERIES OVERLOAD COIL with terminals
200	221433	A4, A8	1	SERIES OVERLOAD COIL with terminals
	201314	A1, A5	1	Punched copper tube cable terminal for No. 209171 (11/32 in. bolt hole)
	176934	A2, A6	1	Punched copper tube cable terminal for No. 209172 ( $\frac{11}{32}$ in. bolt hole)
	32539	A3, A7	2	Punched copper tube cable terminal for No. 230931 ( $\frac{13}{32}$ in. bolt hole)
	36031	A4, A8	2	Punched copper tube cable terminal for No. 221433 ( $\frac{13}{32}$ in. bolt hole)
201	209975	A1, A5	1	Connection block for series overload coil
201	1469084	A2, A6	1	Connection block for series overload coil
	1406360	A1, A2, A5, A6		Spacing block between connection block and base
	144977	**	1	Screw fastening connection block and spacing block to base (14–24, 1½ in. r.h. sherardized)
	154194	ш	1	Spring lock washer for No. 144977 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in.thick)
	143974	"	1	Washer for No. 144977 $(\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in. sherardized)
202	201314	A1, A5	1	Punched copper tube cable terminal for series overload coil connection block $(\frac{11}{32}$ in. bolt hole)
202	176934	A2, A6	1	Punched copper tube cable terminal for series overload coil connection block $(\frac{11}{32}$ in. bolt hole)
	2405347	A1, A2, A5, A6	5 1	Cap screw fastening terminal to connection block ( $\frac{5}{16}$ in.—18, $\frac{5}{8}$ in.—hex. h. slot., sherardized)
	154196	cc .	1	Spring lock washer for No. 2405347 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
	133716	A3, A4, A7, A8		Connection screw for series overload coil (3% in16, 2 in. hex. h. slot.,
				sherardized)
	141259	. "	4	Washer for No. 133716 ( $\frac{13}{32}$ in. by $\frac{3}{4}$ in. by 0.0625 in. sherardized).
	141257	"	6 2	Nut for No. 133716 (3/8 in16, 1/4 in. thick, hex. st'd, sherardized)
	154197 32539	u	2	Spring lock washer for No. 141257 ( $\frac{1}{32}$ in. by $\frac{25}{32}$ in. by $\frac{3}{32}$ in. thick) Punched copper tube cable terminal for connection screw ( $\frac{13}{32}$ in. bolt
				hole)
	209981	All Forms	1	Magnet core for series overload coil
204	491379	"	1	Insulation washer for magnet core (1 in. by 2¾ in. by 0.125 in. fiber)
	17366		1	Cap screw fastening magnet core to support ( $\frac{5}{16}$ in18, $\frac{7}{8}$ in. hex. h. slot., sherardized)
	154196	"	1	Spring lock washer for No. 17366 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
	209976	"	1	HOLDING COIL
	411512	"	1	Large copper terminal for holding coil lead
	410567	K	1	Small copper terminal for holding coil lead
	17366	**	1	Cap screw fastening holding coil to support ( $\frac{5}{16}$ in18, $\frac{7}{8}$ in. hex. h. slot, sherardized)
	154196	."	1	Spring lock washer for No. 17366 ( $\frac{21}{64}$ in. by $\frac{37}{64}$ in. by $\frac{5}{64}$ in. thick)
	209977	"	1	Frame with armature stop plate and supports for coils
207	1469086	"	2	Support for coils
	167685	**	4	Screw fastening series or holding coil support to frame (10-30, $\frac{7}{8}$ in. r.h., sherardized)
	154191	u	4	Spring lock washer for No. 167685 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by $0.0625$ in.)

## TYPE DB-685, FORMS D1, D2, D3, AND D4 RELAYS

Ref.	Cat.	Line Breaker Form	No. Required	Description
208	209978	All Forms	1	Armature stop with rivets
	144977	"	2	Screw fastening coil support to base (14-24, 11/4 in. r.h. sherardized)
	143974		2	Washer for No. 144977 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in. sherardized)
	154194	"	2	Spring lock washer for No. 144977 ( $\frac{17}{64}$ in. by $\frac{29}{64}$ in. by $\frac{5}{64}$ in. thick)
	1410771	44	2	Spacing washer for coil supports and frame $(\frac{9}{32}$ in. by $1\frac{1}{8}$ in. by $\frac{1}{4}$ in.
				thick, fiber)
209	257134	"	1	Armature with bearing, tripping arm and supporting bracket for contact
,				fingers
210	1452401	"	1	Supporting bracket for contact finger
	203912	"	1	Bearing bushing for armature ( $\frac{1}{4}$ in. by $\frac{5}{16}$ in. by $1\frac{1}{2}$ in. brass)
211	1493571	"	1	Tripping arm for dashpot
212	1421786	"	1	Hinge pin for armature (1/4 in. by 21/2 in.)
	188154	"	1	Spring cotter for hinge pin $(\frac{5}{64}$ in. by $\frac{3}{4}$ in. sherardized)
213	1469087	ш	1	Bearing block for armature
214	1451265	"	1	Support for series overload coil
	167685	"	2	Screw fastening bearing block to frame (10-30, 7% in. r.h. sherardized)
	154191	ш	2	Spring lock washer for No. 167685 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)



THE ABOVE ILLUSTRATION IS REPRESENTATIVE OF THE TYPE DB-685 FORM D RELAYS, BASE AND RESISTOR UNITS COVERED BY THIS BULLETIN

				C. A. C.
215	409046	All Forms	1	Adjusting screw for tripping arm
216	151842	"	1	Lock nut for adjusting screw (1/2 in13, 1/4 in. thick, hex. st'd, sher.)
217	1407200	"	1	Calibrating plate
	166096	44	2	Screw fastening calibrating plate to frame (10-30, 3% in. r.h. sher.)
	154191	"	2	Spring lock washer for No. 166096 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
218	1406397	44	1	Calibrating spring support
219	176211	"	1	Calibrating tension spring
220	1499537	"	1	Calibrating adjusting screw
221	201343	44	2	Contact finger with tip
222	1442537	66	2	Stop for contact finger
-	166096	ш	4	Screw fastening contact finger and stop to support (10-30, 3% in. r.h.)
	154191	"	4	Spring lock washer for No. 166096 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
223	209982	. "	1	Large contact support with contact plate
224	209983	"	1	Small contact support with contact plate
225	462387	"	2	Contact plate
	175561	"	2	Screw fastening contact plate to support (10-30, ½ in. r.h. sher.)
	154191	"	2	Spring lock washer for No. 175561 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)

# TYPE DB-685, FORMS D1, D2, D3, AND D4 RELAYS

	Ref.	Cat.	Line Breaker Form	No. Required	Description
		167685	All Forms	4	Screw fastening contact support and terminal base to relay base (10–30,
					7/8 in. r.h. sherardized)
		150279	44	4	Washer for No. 167685 ( $\frac{13}{64}$ in. by $\frac{13}{32}$ in. by 0.044 in. sherardized)
		154191	"	4	Spring lock washer for No. 167685 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
2	226	1406318	"	2	Terminal base
		417591	"	1	Copper terminal for No. 1406318
		166096	"	2	Screw fastening terminal to base (10-30, 3/8 in. r.h. sherardized)
-	207	154191	"	2	Spring lock washer for No. 166096 ( $\frac{13}{64}$ in. by $\frac{25}{64}$ in. by 0.0625 in.)
	227	257135	"	1	Air cylinder with piston, rod, spring and cover
		2190688P2 2408419	44	1	Piston for air cylinder
9	228	1437290	46	1	Rod for piston.
_	220	2410633	"	1	Insulation for piston rod
		2190688P4	ш	1	Pressure spring for piston
2	229	2190688P5	"	1	Cover for air cylinder
		2190688P13	3 "	1	Supporting bracket for air cylinder
		1455065	"	1	Retaining nut for air cylinder
		139359	"	1	Locking spring for cover.
		126931	44	2	Spring lock washer for retaining nut $(\frac{29}{32}$ in. by $1\frac{13}{32}$ in. by $0.0625$ in.) Screw fastening supporting bracket to base $(14-24, \frac{7}{8})$ in. hex. h. slot.
				-	sherardized)
		160980	"	2	Washer for No. 126931 ( $\frac{17}{64}$ in. by $\frac{3}{4}$ in. by 0.0625 in.sherardized
		150479	"	2	Nut for No. 126931 (14–24, hex. st'd, sherardized)
		154194	"	2	Spring lock washer for No. 150479 ( $\frac{17}{64}$ in. by $\frac{5}{64}$ in. by $\frac{5}{64}$ in. thick)
					(64 III. by 64 III. by 64 III. tillek)
				BASE I	FOR RELAY AND RESISTOR UNITS
2	31	1437296	All Forms	1	
		26C10	A5, A6, A7, A8		Base for relay and resistor units.  Base for two resistor units.
		1401924	A1, A2, A3, A4		Terminal block for resistor unit.
		1451409	A5, A6, A7, A8		Terminal block for resistor unit.
		411512	A1, A2, A3, A4	4	Copper terminal for No. 1401924
		411512	A5, A6, A7, A8		Copper terminal for No. 1451409.
		127116	All Forms		Screw fastening terminal block to No. 1437296 (14–24, % in. r.h. sher.)
		144066	A5, A6, A7, A8	4	Screw fastening terminal block to No. 26C10 (14-24, 5% in. f.h. sher.)
		121815	A1, A2, A3, A4	4	Screw fastening copper terminal and resistor unit to terminal block
					(14-24, ½ in. r.h. sherardized)
		121815	A5, A6, A7, A8	8	Screw fastening copper terminal and resistor unit to terminal block
					(14-24, ½ in. r.h. sherardized)
		143974	A1, A2, A3, A4	8	Washer for No. 127116 or 121815 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in. sher.)
		143974	A5, A6, A7, A8	12	Washer for No. 127116 or 121815 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in. sher)
		154194	A1, A2, A3, A4	8	Spring lock washer for No. 127116 or 121815 (17 in, by 29 in, by 5 in)
		154194 1443109	A5, A6, A7, A8	12)	Spring lock washer for No. 127116 or 121815 ( $\frac{1}{64}$ in, by $\frac{29}{64}$ in, by $\frac{5}{64}$ in)
		2450690	All Forms		Supporting bracket for relay base
		30519	A5, A6, A7, A8 All Forms	1	Supporting bracket for resistor unit base
		00010	All Forms	3	Cap screw fastening relay base to support (5/16 in18, 11/4 in. hex. h.
		127116	A5, A6, A7, A8	2	slot. sherardized)
	. 4	498560	All Forms	3	Washer for No. 30519 ( $\frac{2}{64}$ in. by $\frac{5}{8}$ in. by 0.0625 in. sherardized)
		143974	A5, A6, A7, A8	2	Washer for No. 127116 ( $\frac{17}{64}$ in. by $\frac{1}{2}$ in. by 0.0625 in. sherardized)
		1480733	All Forms	3	Nut for No. 30519 ( $\frac{5}{16}$ in18, hex. st'd, sherardized)
		150479	A5, A6, A7, A8	2	Nut for No. 127116 (14–24, hex. st'd, sherardized)
		154196	All Forms	3	Spring lock washer for No. 1480733 ( $\frac{21}{64}$ in. by $\frac{5}{64}$ in. thick)
		154194	A5, A6, A7, A8	2	Spring lock washer for No. 150479 $(\frac{1}{64}$ in. by $\frac{2}{64}$ in. by $\frac{5}{64}$ in. thick)
		1431110	All Forms	1	Insulation shield for relay
		1419726	"	1 3	Spacer between base and support
23		433468	44	1	Connection strip for resistor unit.
23		22X920	"	4	Resistor unit, 750 ohms
23	3 2	222857	A5, A6, A7, A8	2	Resistor unit, 1350 ohms